



Stile and Rail Particleboard Core

Interior only

Specifications	Description
Door Styles (Panel Styles may vary based on required construction)	Traditional, Full Radius
Panel Design (Panel Styles may vary based on required construction)	Square-top, Archtop (radius) panels, Eyebrow, Provence, Other on request.
Thickness	1-3/4" (44.45 mm)
Size	60" x 144" (1524 mm x 3657.6 mm)
Default Face Dimensions	Stiles : 5" (127 mm) Top Rail : 5" (127 mm) Bottom Rail : 10" (254 mm) Lock Rail : 6-1/2" (165.1 mm) Muntins (Simulated Divided Lite) : 1-3/8" (34.93 mm)(including glass stops) Crossrail (Intermediate): 3-5/8" (92 mm) Mullions: 3-5/8" (92 mm)
Fire Rating	45, 60, 90 Minutes
Surface Material	Primer Only Painted : HDF Wood Veneer : Standard 1/16" (1.58 mm).
Joinery	Engineered
Core and Panel Material	Stiles : Particle Core Top Rail : Particle Core Bottom Rail : Particle Core Lock Rail : Particle Core Mid-rails : Particle Core Mullions : Particle Core Louvers : False Raised Panel : Particle Core Flat Panel : Fire Rated Composite Paint Grade Panel / False Louvers : MDF
Panel Options	Raised Panel : 1-5/8" (41.27 mm) Veneer Wrapped Raised Panel : 1-5/8" (41.27 mm) Flat Panel : 5/8" (15.87 mm) Singles, 7/8" (22.22 mm) Pairs V-Groove Raised Panel : 1-5/8" (41.27 mm)
Sticking Options	Flat panel : Ogee, Ovolo, No profile, Square, Quarter Round, Custom options available. Raised panel : Square, Quarter Round, No Profile sticking.
Raised and Applied Moulding	Available upon request
Glass	Standard Glass (Maximum cutout) - Ceramic (1296 sq.in.) - Wood Bead (45 & 60 Min.) - Ceramic (600 sq.in.) - Wood Bead, Maximum height of 30" (90 Min.) - Steel Vision Kit (1296 sq.in.) - (45 & 60 Min) - Steel Vision Kit (1080 sq.in.) - (90 Min.) - Factory Glazing Required: Requires 4" of wood around the perimeter Optional Glass Types: On Request. Additional Options: On Request.
Machining (Typical factory machining)	All custom hardware preparations
Warranty	Limited Lifetime (Panel Doors) Two Year Limited (Glass Doors)

TECHNICAL SPECIFICATIONS