

Structural Composite Lumber Core

Interior only

Specifications	Description
Thickness	1-3/4" (44.45 mm)
Size	48" x 120" (1219 mm x 3048 mm). Others on request.
Core	Structural composite lumber (SCL) core with a density of 38 PCF (609 kg/m ³) bonded to the stiles. In conformity with ANSI 1.S.4 and ASTM D5456-09. Available NAUF and NAUF/FSC.
Fire Rating	NFR, 20 Minutes
Stiles	7/8" (22 mm) of hard wood (MO, CE ou ME). Bonded to core
Rails	Integrated
Faces	MDF, Plywood (choice of species, 2 ply only), Wood Veneer, Plastic Laminate (Bonded to rigid crossband). Available NAUF.
Finish	Primer only, Painted, Painted Veneer, Stained Veneer, Clear Coat Veneer. The top and bottom are sealed.
Adhesive	Type 1, fully weatherproof; PVA polyvinyl acetate (NAUF); VOC < 14.98 g/L.
Standard	ANSI/WDMA I.S. 1 A-2013 ; CAN/CSA 0132.2 Series-90(R1998) AWI/AWMAC WI 2nd Edition, 01 October, 2014 Available UL Standards :- <ul style="list-style-type: none"> · UL 10B - Standard for Fire Tests of Door Assemblies · UL 10C - Standard for Positive Pressure Fire Tests of Door Assemblies · CAN/ULC S104 Standard Method for Fire Tests of Door Assemblies (Canada) · UL 1784 Standard for Air Leakage Tests of Door Assemblies and Other Opening Protectives
Door Weight	1 3/4" (44.45 mm) - 6.5 lbs/sf
Warranty	Covered by a limited warranty of 2 year against manufacturing defects. (No exterior warranty). Please contact us for more details.
Crossbands	One Piece High Density Fiberboard (HDF)
Options	Bifolds, sliding, swivel, retractable (pocket doors) doors. Prehung doors Doors with low VOC primer Machining on request. Consult our machining charter Stiles and rails with primer or sealed Individual identification (tag)
Note	The stiles and rails dimensions are untrimmed. These dimensions will vary according to the fit of the finished dimensions. For more information, consult the Technical Data Chart.

TECHNICAL SPECIFICATIONS